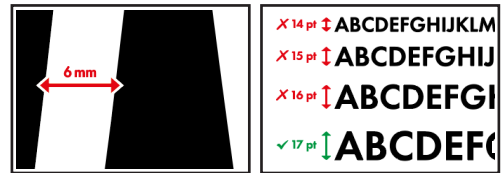FOREVER®
DIGITAL TRANSFER APPLICATIONS TECHNOLOGY

DTF EFFECT
FOR LIGHT & DARK COLORED GARMENTS

FILE PREPERATION
1. Create your design using **CMYK BLACK** (4-Color-Black*).
   There should be no white in the design or the print.
2. Open spaces within the design should not be smaller than 6 mm.
3. It is also recommended not to use font sizes smaller than 17 pt.

PRINT
Before Printing:
4. Use Latex gloves. Finger prints can affect the print quality. Keep the surface clean and free from dust.
5. Print on the coated/rough side of the film.

Printer Settings:
6. Follow the recommended DTF printer or RIP software settings.
7. Make sure that **white is turned off**.

Hot Melt Powder & Curing:
8. Apply hot melt powder & cure the transfer according to the instructions of the manufacturer.
   Attention! Ovens: max **135°C (275°F)** / Shaker (with Infrared-heating elements): max **100°C (212°F)**

* 4-Color-Black consists of 100% Cyan, 100% Magenta, 100% Yellow & 100% Black!

PRESS YOUR TRANSFER
Press your transfer with the parameters indicated in the table below. Both FOREVER DTF Effect and the Hot Stamping Foils are a **COLD PEEL**.

		AUTOMATIC HEAT PRESS	**MANUAL HEAT PRESS**
STEP 1 DTF ON SHIRT	PRESSURE	3 Bar / 43 PSI	Heavy
	TEMPERATURE	160-170°C / 320-338°F	160-170°C / 320-338°F
	TIME	30 sec.	30 sec.
STEP 2 HSF ON SHIRT	PRESSURE	3 Bar /43 PSI	Heavy
	TEMPERATURE	160-170°C / 320-338°F	160-170°C / 320-338°F
	TIME	40 sec.	40 sec.

WASHING
• Depenting on hot melt powder and ink up to 40°C / 104°F (cold wash cycle). Inside out.
  Do not use fabric softener or liquid detergent.

DRYING
• Do not tumble dry. Hang dry or line dry recommended.

IRONING
• When ironing cover the print with baking paper or turn the garment inside out.

IMPORTANT INSTRUCTIONS
• Before commencing mass production, we strongly advise conducting print and wash tests on all materials.
• Double-Sided Printing on Textiles:
  • When printing designs on both the front and back of t-shirts, ensure that the garment is positioned over the heating plate of your transfer press. This ensures that only one side of the textile is exposed to heat, preventing any unintended alteration of the initially applied design.