

## DTF ECONOMY

FOR LIGHT & DARK COLORED GARMENTS



### PRINT

#### Before Printing:

1. Use Latex gloves. Finger prints can affect the print quality. Keep the surface clean and free from dust.
2. Print on the matte side of the film.

#### Printer Settings:

3. Follow the recommended DTF printer or RIP software settings.



### Hot Melt Powder & Curing:

4. Apply hot melt powder & cure the transfer according to the instructions of the manufacturer.  
**Attention! Ovens: max 135°C (275°F) / Shaker (with Infrared-heating elements): max 110°C (230°F)**



### PRESS YOUR TRANSFER

Press your transfer with the parameters indicated in the table below. Peel the transfer **HOT, WARM or COLD.**

	TEMP	TIME	PRESSURE	FIXING
COTTON	160°C / 320°F	10-15 sec.	2 Bar / 29 PSI / Low-Medium	15 sec. / 2 Bar / 29 PSI / Low-Medium
POLYESTER	130°C / 266°F	10 sec.	2 Bar / 29 PSI / Low-Medium	15 sec. / 2 Bar / 29 PSI / Low-Medium
MIXED FABRIC	150-160°C / 302-320°F	10-15 sec.	2 Bar / 29 PSI / Low-Medium	15 sec. / 2 Bar / 29 PSI / Low-Medium



### WASH INSTRUCTIONS

- Depending on hot melt powder and ink up to 40°C / 104°F (cold wash cycle).
- Turn garments inside out before washing.
- Do not use fabric softener or liquid detergents.
- **Do Not Tumble Dry.** Hang-dry or line-dry recommended.
- When ironing cover the print with baking paper or turn the garment inside out.

### IMPORTANT INSTRUCTIONS

- Before commencing mass production, we strongly advise conducting print and wash tests on all materials.
- Double-Sided Printing on Textiles:
  - When printing designs on both the front and back of t-shirts, ensure that the garment is positioned over the heating plate of your transfer press. This ensures that only one side of the textile is exposed to heat, preventing any unintended alteration of the initially applied design.