

## DTF GLOSSY

FOR LIGHT & DARK COLORED GARMENTS AND OTHER MATERIALS

**Only for DTF Inks**



### PRINT

#### Before Printing:

1. Use Latex gloves. Finger prints can affect the print quality. Keep the surface clean and free from dust.
2. Print on the Matt side of the film.

#### Printer Settings:

3. Follow the recommended DTF printer or RIP software settings.

#### After Printing:

4. Printers with a heating-plate: Set the temperature to 40-50°C/104-122°F and wait for 5-10 seconds max, before applying the glue-powder.
5. Printers without a heating-plate: Wait for at least 20-30 seconds, before applying the glue-powder.



### APPLY THE GLUE-POWDER

1. Apply the glue-powder according to the instructions of the manufacturer.
2. Make sure the glue powder covers the whole design.
3. Remove any excess glue-powder from the film.




### CURE THE GLUE-POWDER

1. Cure the glue using a drying oven. Set the temperature to **130°C/266°F for 2 minutes**.  
(Follow the glue-powder application instructions provided by the manufacturer).



### PRESS YOUR TRANSFER

Press your transfer with the parameters indicated in the table below. Peel when the transfer is COLD.

	PRE-PRESS	TEMP	TIME	PRESSURE
<b>COTTON</b>	15 sec.	135°C / 275°F	20 sec.	2 Bar / 29 PSI / Low-Medium
<b>POLYESTER</b>	NO	120°C / 248°F	20 sec.	2 Bar / 29 PSI / Low-Medium
<b>POLYPROPYLENE</b>	NO	105°C / 221°F	20 sec.	2 Bar / 29 PSI / Low-Medium
<b>MIXED FABRIC</b>	5 sec.	120°C / 248°F	20 sec.	2 Bar / 29 PSI / Low-Medium



**Washability up to 60°C/140°F (Hot Wash)**. Turn garments inside out before washing. Do not use fabric softener or liquid detergents.



**Do Not Tumble Dry**. Hang-dry or line-dry recommended.



**Do Not Iron Directly on the design**. Cover the print with baking paper before ironing.

#### **IMPORTANT:**

Wait 24 hours before washing the garment. If all parameters are respected, the resistance to washing reaches up to 60°C/140°F (Hot Wash) in the washing machine.