

SOLVENT-TRANSPARENT 151 FOR LIGHT TEXTILES



PRINT SETTINGS

- Only for use in Solvent-Printers, UV-Printers, Offset-Printers and Flexo Printers with Solvent, Solvent-Light, Mild-Solvent or Eco-Solvent inks and UV-hardening inks or UV-hardening Flexo Colors.
- **Maximum Printer Heating:** 35°C (95°F)
- **Suggested Profiles** for ROLAND VersaCAMM SP-Series = SP-M: Matte PET, High Quality (720 x 1440)
ROLAND VersaCAMM VP-Series = FOREVER Profile



TRANSFER PROCESS

- Place the textile on the lower plate.
- Place the transfer paper with the printed side face down onto the shirt.
- Cover the whole textile with fleece (if necessary) to avoid yellowing the textile.
- Press as mentioned in the table below.
- Peel off the transfer paper (do not take off the shirt from the press in any event).



SETTINGS HEAT PRESS

		AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
WITHOUT FLEECE	PRESSURE	5 bar / 70 PSI	maximum
	TEMPERATURE	200°C / 392°F	200°C / 392°F
	TIME	15 seconds	20 seconds
WITH FLEECE	PRESSURE	5 bar	maximum
	TEMPERATURE	200°C / 392°F	200°C / 392°F
	TIME	30 seconds	40 seconds



WASHING

- Up to 40°C (cold wash cycle). Inside out. Do not use fabric softener or liquid detergent.



DRYING

- Do not tumble dry! Hang dry or line dry recommended



IRONING

- When ironing cover the print with baking paper

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.