

SOLVENT-FLOCK FOR COTTON & POLYESTER



PRINT SETTINGS

- Only for use in Ink-Jet Printers with Solvent- or Eco-Solvent Inks!



TRANSFER PROCESS

- Print the design and cut the outlines with a hybrid plotter
- If you have a design with letters or numbers, please use a high-tack application tape
- Pre-press the T-shirt for 5 seconds
- Place your design on the t-shirt.
- Press it according the table below and then peel of the transfer paper



SETTINGS HEAT PRESS

	COTTON	POLYESTER
PRESSURE	medium	medium
TEMPERATURE	150-180°C / 302-356°F	150°C / 302°F
TIME	10-20 seconds	30 seconds



WASHING

- Up to 60°C (warm wash cycle). Inside out. Do not use fabric softener or liquid detergent.



DRYING

- Do not tumble dry! Hang dry or line dry recommended



IRONING

- When ironing cover the print with baking paper

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.