

## FLOCK

### FOR COTTON & POLYESTER



#### TRANSFER PROCESS

- Cut off the design with a plotter (mirror image).
- Weed your design.
- Pre-press the t-shirt and place your motive onto the garment.
- Press it according the table below.
- Take off the carrier tape after 15-20 seconds.



#### SETTINGS HEAT PRESS

MATERIAL	TEMPERATURE	TIME	PRESSURE
COTTON	160°C / 320°F	10 sec.	2 bar
POLYESTER	160°C / 320°F	10 sec.	2 bar
POLYESTER / COTTON	160°C / 320°F	10 sec.	2 bar



#### WASHING

- Up to 60°C (warm wash cycle). Inside out. Do not use fabric softener or liquid detergent.



#### DRYING

- Do not tumble dry! Hang dry or line dry recommended



#### IRONING

- When ironing cover the print with baking paper



#### TIPS & TRICKS

- You will get the best result if the plotter only cuts the hot melt shift with low pressure without cutting the polyester carrier tape.

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.