


WATERSLIDE HT FOR CANDLES, CERAMIC, GLASS & MORE

-  **PRINT SETTINGS FOR OKI WHITE TONER PRINTERS**
- **Paper Setting for A-Paper:** Ultra Heavy 2
 - **Paper Feeding:** Multi-Purpose Tray
 - **Image Mode:** mirrored

-  **PRINT SETTINGS FOR OKI WHITE TONER PRINTERS WITH TRANSFER RIP AND COLOR MAPPING**
- **Paper Setting:** Labels 1
 - **Paper Feeding:** Multi-Purpose Tray
 - **Image Mode:** not mirrored


-  **PRINT SETTINGS FOR CMYK PRINTERS**
- **Paper Setting:** Labels 1 or similar
 - **Paper Feeding:** Multi-Purpose Tray
 - **Image Mode:** not mirrored

 **SETTINGS HEAT PRESS**

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	2 bar / 29 PSI	medium
TEMPERATURE	180°C / 356°F	180°C / 356°F
TIME	15-20 seconds	15-20 seconds

-  **TRANSFER PROCESS FOR OKI WHITE TONER PRINTERS**
- Pre-Heat your press until the lower plate is hot.
 - Print the picture in mirror image onto the Laser-Dark (No-Cut) A-Paper.
 - Place the Waterslide paper on top of the lower plate and place the A-Paper on the top of it.
 - Cover them with a sheet of silicone paper.
 - Press together as mentioned above.
 - Take the papers carefully from the heat press and let them cool down completely.
 - Separate the papers from each other when they are absolutely cold.
 - Cut around the transfer as exactly as possible.
 - Put the transfer in water for 30 seconds. The paper will roll up.
 - Rub it carefully between the fingers in order to remove the transfer foil.
 - Now you can position the foil on the desired surface.
 - To avoid air bubbles, streak with your fingers or a soft squeegee over the foil.
 - Remove leftover water for the best quality.
 - Let it dry for 3 hours.



-  **TRANSFER PROCESS FOR OKI WHITE TONER PRINTERS WITH TRANSFER RIP & COLOR MAPPING**
- Choose the Waterslide Profile in TransferRIP and click on „Color Mapping“.
 - Activate Color Mapping.
 - Switch the position of Black/White with Cyan in the TransferRIP and in the printer.
 - Load your design, fill up with white up to 300% and print not mirrored.
 - Cut around the picture as exactly as possible.
 - Put the transfer in water for 30 seconds. The paper will roll up.
 - Rub it carefully between the fingers in order to remove the transfer foil.
 - Now you can position the foil on the desired surface.
 - To avoid air bubbles, streak with your fingers or a soft squeegee over the foil.
 - Remove leftover water for the best quality.
 - Let it dry for 3 hours.



-  **TRANSFER PROCESS FOR CMYK PRINTERS**
- Print the non-mirrored design onto the glossy side of the transfer paper.
 - Cut around the picture as exactly as possible.
 - Put the transfer in water for 30 seconds. The paper will roll up.
 - Rub it carefully between the fingers in order to remove the transfer foil.
 - Now you can position the foil on the desired surface.
 - To avoid air bubbles, streak with your fingers or a soft squeegee over the foil.
 - Remove leftover water for the best quality.
 - Let it dry for 3 hours.

