

## SOLVENT-DARK 133 (SUBLI-STOP) FOR DARK POLYESTER



### PRINT SETTINGS

- Only for use in Solvent-Printers, UV-Printers, Offset-Printers and Flexo Printers with Solvent, Solvent-Light, Mild-Solvent or Eco-Solvent inks and UV-hardening inks or UV-hardening Flexo Colors.
- **Maximum Printer Heating:** 35°C / 95°F
- **Suggested Profiles** for ROLAND VersaCAMM SP-Series = SP-M: Matte PET, High Quality (720 x 1440)  
ROLAND VersaCAMM VP-Series = FOREVER Profile



### TRANSFER PROCESS

- Print the design.
- Cut the outlines.
- Place the application tape on the printed areas.
- Rub under pressure on it by using a squeegee.
- Remove the backing paper from the transfer foil.
- Weed the unprinted areas off the application tape.
- Place the application tape with the printed areas on the garment.
- Press according to the below recommended parameters.



### SETTINGS HEAT PRESS

		AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
TEXTILE FULL COLORED	PRESSURE	5 bar / 70 PSI	high
	TEMPERATURE	160°C / 320°F	160°C / 320°F
	TIME	40 seconds	40 seconds
TEXTILE ONE SIDE COLORED	PRESSURE	5 bar	high
	TEMPERATURE	140-150°C / 284-302°F	140-150°C / 284-302°F
	TIME	30 seconds	30 seconds



### WASHING

- Up to 40°C (cold wash cycle). Inside out



### DRYING

- Do not tumble dry! Hang dry or line dry recommended



### IRONING

- When ironing cover the print with baking paper

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.