

## MULTI-TRANS SELECT

FOR PAPER & WOOD

# 1-PAPER-SYSTEM



### PRINT SETTINGS

- **Paper Settings:** Heavy Paper or similar
- **Printer Settings:** Multi-Purpose Tray
- **Image Mode:** Mirrored
- **Image Preparation:**
  - B&W Printers:** **100% Black**
  - CMYK Printers:** **400% Black**  
 (C: 100% + M: 100% + Y: 100% + K: 100% = 400% Black)
  - WHITE TONER Printers:** **300% Black**  
 (C: 100% + M: 100% + Y: 100% = 300% Black)



### TRANSFER PROCESS FOR PAPER/CARD

- Pre-heat your press before use.
- Place your transfer paper onto the substrate.
- Cover everything with a sheet of silicone paper.  
 (If the surface is uneven, use a thin 1 mm thick silicone pad).
- Close the press and use the settings in the table below.
- Remove the substrate from the press and allow it to cool down.
- When the substrate has completely cooled down, carefully remove the transfer paper.



### TRANSFER PROCESS FOR WOOD/ROUGH SURFACES

- Pre-heat your press before use.
- Place your transfer paper onto the substrate.
- Cover everything with a sheet of silicone paper.
- Cover with a 1 mm silicone pad. This prevents the edges of the transfer paper from transferring to the substrate.
- Close the press and use the settings in the table below.
- Remove the substrate from the press and allow it to cool down.
- When the substrate has completely cooled down, carefully remove the transfer paper.



### SETTINGS HEAT PRESS

SUBSTRATE	PRESSURE	TEMPERATURE	TIME	PEEL
PAPER/CARD	2-3 bar/medium	150°C/302°F	10 seconds	cold
WOOD	2-3 bar/medium	130°C/266°F	90 seconds	cold