

## INK-JET BASIC WT FOR COTTON

## 1-PAPER-SYSTEM



### PRINT SETTINGS

- **Image Mode:** mirrored
- **Only for use in Ink-Jet printers and with dye-based or pigment inks!**



### TRANSFER PROCESS

- Place the textile on the lower plate of the transfer press.
- Pre-Press the t-shirt for a few seconds.
- Place the transfer paper onto the t-shirt.
- Press as mentioned below.
- Peel off the transfer paper after cooling down completely.



### SETTINGS HEAT PRESS

|             | AUTOMATIC HEAT PRESS | MANUAL HEAT PRESS |
|-------------|----------------------|-------------------|
| PRESSURE    | 3 bar / 43 PSI       | medium            |
| TEMPERATURE | 175°C / 347°F        | 175°C / 347°F     |
| TIME        | 20 seconds           | 20 seconds        |



### WASHING

- Up to 30°C (cold wash cycle). Inside out



### DRYING

- Do not tumble dry! Hang dry or line dry recommended



### IRONING

- When ironing cover the print with baking paper

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.