

## FLEX FOR COTTON & POLYESTER



### CUT SETTINGS

- Cutter: 45°



### TRANSFER PROCESS

- Cut out your design with a plotter/cutter in mirror image mode
- Weed the design.
- Pre-Press your t-shirt for some seconds and place your design on the t-shirt.
- Press as recommended.
- Peel the carrier tape cold or hot.  
(Flex Pearl Glitter has to be peeled **warm!**)
- Cover the design with a silicone paper and press again for 2 seconds.



### SETTINGS HEAT PRESS

TEXTILES	TEMPERATURE/TIME	PRESSURE
COTTON	155°C (311°F) 15 Seconds	3 - 4 bar (Medium)
COTTON/ POLYESTER (Mixture)		
POLYESTER/ ACRYLIC (Mixture)		
POLYESTER (Colored)		



### WASHING:

- Flex Standard & Flex Starflex up to 60°C (warm wash cycle). Inside out
- Flex Brilliant & Flex Glitter up to 40°C (cold wash cycle). Inside out



### DRYING

- Do not tumble dry! Hang dry or line dry recommended



### IRONING:

- When ironing cover the print with baking paper

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.