

## 1-PAPER-SYSTEM

### INSTRUCTIONS: **SUBLI-LIGHT (NO-CUT)**

FOR WHITE & LIGHT COLORED COTTON, POLYESTER, NYLON & MORE



#### PRINT SETTINGS:

- **Image Mode:** mirrored
- **Print Mode:** Use the Virtuoso Print Manage and the FOREVER Profile for printing with SAWGRASS SG400/800. All other sublimation printers should be used with the standard settings and standard driver.
- **Image Style:** Only for full-tone vector graphics. Not suitable for photographs and light colors



#### TRANSFER PROCESS:

- Pre-heat your heat press. Make sure that the metal plate underneath the rubber mat is also hot.
- Place the textile on your lower plate and pre-press it for 5 seconds.
- Place the transfer paper onto the textile.
- Press for 20-30 seconds.
- Remove the transfer paper after 2 seconds.  
(Never take the T-Shirt off the press before the transfer paper has been peeled off.)
- For a better washability put a sheet of Matt Finish Economy or Glossy Finish with the glossy side faced down onto your design and press again for 30 seconds with high pressure.
- Stretch the t-shirt after removing the silicone paper as long as the shirt is hot. This leads to a softer touch.



#### TRANSFER SETTINGS: HEAT PRESS

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	3-4 bar/44-58 PSI	medium-high
TEMPERATURE	170°C (338°F)	170°C (338°F)
TIME	20-30 seconds	20-30 seconds
FIXING	30 seconds (high pressure)	30 seconds (maximum pressure)



#### WASHING:

- Up to 30°C (cold wash cycle)



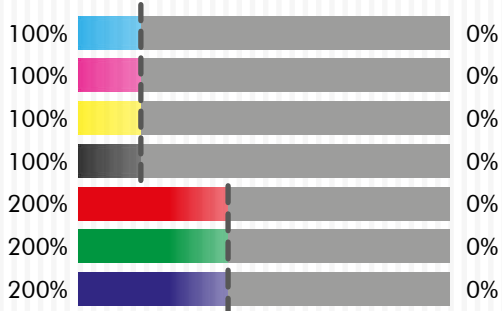
#### IRONING:

- When ironing cover the print with baking paper



#### IMPORTANT:

- You cannot print all colors. Please make sure that you are creating and selecting your designs with a minimum ink amount of 100% for the colors.



#### IMPORTANT:

- You must transfer immediately after printing (The longer the time in between printing and pressing, the less would transfer)



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.  
**Important advice for double-sided printing on textiles:**

T-Shirts for a **double-sided print** (frontside & backside), have to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applicated design from the other side will be pressed out again.

If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.