

Transfer Instructions for:  
**FOREVER Subli-Deluxe**  
 for DIFFERENT SURFACES



**PRINT SETTINGS:**

- **Only** for use in Ink-Jet Printers with Sublimation Inks!
- **Image Mode:** Mirror Image



**TRANSFER SETTINGS:**

MATERIAL	(°C)	TIME	PRESSURE
POLYESTER	200°C (392°F)	45-55 Sec.	medium
TOTE BAG	200°C (392°F)	45-55 Sec.	medium
BANNER FABRICS	200°C (392°F)	60 Sec.	medium
PLAQUES	200°C (392°F)	75 Sec.	medium
MOUSE PAD	200°C (392°F)	60-75 Sec.	medium
GLASS	200°C (392°F)	8 Min.	medium-maximal
METAL	200°C (392°F)	75 Sec.	medium



**TRANSFER APPLICATION:**

- **Print** the design with an Ink-Jet Printer with Sublimation Inks.
- **Choose** the temperature at the transfer press.
- **Place** the **FOREVER Subli-Deluxe** onto the garment.
- **Press it** according the table above.



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

**Important advice for double-sided printing on textiles:**

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again.