

Transfer Instructions for: **FOREVER Flock**



TRANSFER SETTINGS:

MATERIAL	TEMPERATUR	ZEIT	DRUCK
BAUMWOLLE	160°C (320°F)	10 Sec.	2 bar
POLYESTER	160°C (320°F)	10 Sec.	2 bar
POLYESTER / BAUMWOLLE	160°C (320°F)	10 Sec.	2 bar

ADVICE: You will get the best result if the plotter only cuts the hot melt shift with little pressure and without cutting the polyester carrier tape.



TRANSFER APPLICATION:

- **Cut off** the image or the text with a plotter (mirror image).
- **Prepress** the t-shirt and place your motive onto the garment.
- **Press it** according the table above.
- **Take** off the carrier tape after 15-20 seconds.



WASHING:

- Up to **60°C** (warm wash cycle). Turn the textile inside out.



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

Important advice for double-sided printing on textiles:

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again.