

Transfer Instructions for:
FOREVER Digi-Print WT
 for LIGHT COLORED TEXTILES



PRINT SETTINGS:

- **FOREVER Digi-Print WT** is **only** suitable for HP-Indigo Printers.
- **Image Mode:** Mirror image



TRANSFER SETTINGS:

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar (70 PSI)	High/maximum
TEMPERATURE	200°C (390°F)	200°C (390°F)
TIME	20 Sek. without fleece/ 30 sec. with fleece	20 Sek. without fleece/ 30 sec. with fleece



TRANSFER APPLICATION:

- **Cut** out the design.
- **Place** t-shirt in the middle of the press plate.
- **Position** FOREVER Digi-Print WT on the t-shirt, printed side down. Cover with fleece.
- **Close** heat press and press using the settings above
 (Never take the T-Shirt off the press before the transfer paper has been peeled off.)
- **Open** heat press and peel off FOREVER Digi-Print WT immediately.
- **Remove** t-shirt from the press plate and pull t-shirt in the width from both sides, you will have a softer feeling of the print.



WASHING:

- **Up to 60°C (warm wash cycle).**



IRONING:

- When ironing cover the print with baking paper.



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

Important advice for double-sided printing on textiles:

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again.