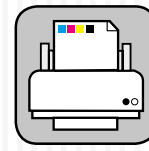
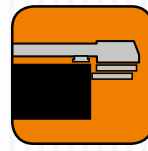
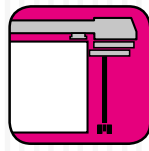




DIGITAL TRANSFER MEDIA FOR  
**LASER & LED PRINTERS/COPIERS**





# FOREVER®

DIGITAL TRANSFER APPLICATIONS TECHNOLOGY

FOREVER has been developing transfer media for color copiers and laser printers since 1989. We are one of the few real manufacturers in this industry and we offer ideal solutions for printing on all kinds of different materials. As one of the first producers, we also provide transfer paper for the new generation of color copiers and laser printers.

Our broad product range covers our customer needs on transfer paper for light and dark colored textiles as well as for hard surfaces.

## Our strength is research & development

We observe the market trends and develop the right products at the right time. One of the main reasons for our international success is "Product Consistency". With high-quality products we were able to win customers in more than 100 countries all over the world.

The name FOREVER has been chosen on purpose, reflecting the expectations we have on ourselves to develop superior quality products with permanent stability for the digital transfer printing industry.

## OUR STRENGTHS

- Worlds Leading Transfer Media Manufacturer
- Innovative Products with Unique Selling Points
- Wide Product Range
- High-Quality Products
- Customer Training
- Technical Support
- Short Delivery Time



Available in sheets



Available in rolls



Transfer time



Cutttable



Soft touch



For white & light colored textiles



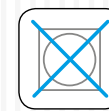
For dark colored textiles



Washability



Ironing



Don't tumble dry

## PRODUCTS SUITABLE FOR: BABIES & TODDLERS



SINCE 2013, ALL FOREVER LASER TRANSFER PAPERS HAVE BEEN OFFICIALLY AWARDED WITH THE OEKO-TEX STANDARD 100 (CLASS 1)

Oeko-Tex®

# UNLIMITED CREATIVITY

WITH A WHITE TONER PRINTER & THE FOREVER TRANSFER MEDIA

**HARD SURFACES**  
GLASS, METAL, CERAMICS

**TEXTILES**  
COTTON  
POLYESTER  
NYLON  
SILK

**ADVANCED FINISHING**

**HOT STAMPING ROLL**  
- 21 COLOURS & TEXTURES -

**TRANSFER FLOCK**  
- 18 COLOURS -

**1-CLICK RASTERIZATION**

**TRANSFER RIP**  
MORE THAN RASTERIZATION!

**MORE INFORMATION CAN BE FOUND IN THE WHITE TONER BROCHURE**

## Revolutionary Technology

The CMY White printers from OKI blow up the final barrier in creativity and design. The new transfer papers from FOREVER make transfer printing on dark fabrics as easy as on light colored textiles. The result is soft, brilliant and T-Shirts can be washed 20 times without any significant loss of print quality. The black color is mixed by the three colors (CMY) and the white toner covers all colors

on the image except the black printed areas. The printer software automatically sets more white toner on bright colors and less white toner on dark colors to achieve the optimum color reproduction on the textile.

You can find more information in our White Toner Brochure by visiting: [www.WhiteTonerTransfer.com](http://www.WhiteTonerTransfer.com)



# WHITE TONER TRANSFER.COM YOUR SUPPORT CENTER



PRINTING  
INSTRUCTIONS



VIDEOS



FAQs



DOWNLOADS



# DIGITAL TRANSFER MEDIA FOR LASER & LED PRINTERS/COLOR COPIERS

## FOREVER CLASSIC



Printers with silicone oil

### DESCRIPTION

Heat transfer paper to print and transfer onto white or light colored textiles, mouse pads etc. **Only for old generation of color copiers & color laser printers with silicone oil fusing!**

### PRINTABLE MATERIALS

White and light colored textiles or materials with textile surface

### CHARACTERISTICS

- High wash fastness up to 60°C
- Hardly visible background
- Soft touch
- Easy application

### WEIGHT & SIZES

135 g/m<sup>2</sup>  
DIN A4, DIN A3, 8.5 x 11 in., 11 x 17 in.



### ITEM NUMBER

DIN A4:	<b>95 000 300 03</b>	8.5 x 11 inch:	<b>95 000 300 02</b>
DIN A3:	<b>95 000 300 00</b>	11 x 17 inch:	<b>95 000 800 00</b>

## FOREVER CLASSIC+ UNIVERSAL



### DESCRIPTION

Transfer paper for printing onto light colored textiles, mouse pads etc.

### PRINTABLE MATERIALS

White and light colored textiles or materials with textile surface

### CHARACTERISTICS

- High wash fastness up to 40°C
- Soft touch
- Easy application

### WEIGHT & SIZES

145 g/m<sup>2</sup>  
DIN A4, DIN A3  
8.5 x 11 in., 11 x 17 in.



### ITEM NUMBER

DIN A4:	<b>95 000 301 14</b>	8.5 x 11 inch:	<b>95 000 301 18</b>
DIN A3:	<b>95 000 301 13</b>	11 x 17 inch:	<b>95 000 301 17</b>



## FOREVER FIVE STAR UNIVERSAL



### DESCRIPTION

High-quality transfer paper for printing onto large stitched textiles such as sweatshirts, polo shirts and jute bags.

### PRINTABLE MATERIALS

White and light colored textiles or materials with textile surface.

### CHARACTERISTICS

- High wash fastness up to 60°C
- Slightly thicker coating compared to Classic and Classic+ Universal
- Easy application

### WEIGHT & SIZES

155 g/m<sup>2</sup>  
DIN A4, DIN A3  
8.5 x 11 inches, 11 x 17 inches



### ITEM NUMBER

DIN A4:	<b>95 000 961 01</b>	8.5 x 11 inch:	<b>95 000 960 05</b>
DIN A3:	<b>95 000 961 00</b>	11 x 17 inch:	<b>95 000 960 02</b>

## FOREVER LASER-TRANSPARENT (No Background)



### DESCRIPTION

Self-weeding transfer paper for white and light colored textiles. It leaves no white background on the unprinted areas!

### PRINTABLE MATERIALS

White and light colored textiles or materials with textile surface

### CHARACTERISTICS

- Self-Weeding
- Only Toner Transfer
- Soft Touch
- Washable up to 40°C

### WEIGHT & SIZES

145 g/m<sup>2</sup>  
DIN A4, DIN A3, 8.5 x 11 in., 11 x 17 in.



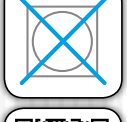
### ITEM NUMBER

DIN A4:	<b>95 000 959 91</b>	8.5 x 11 inch:	<b>95 000 959 83</b>
DIN A3:	<b>95 000 959 80</b>	11 x 17 inch:	<b>95 000 959 82</b>



# DIGITAL TRANSFER MEDIA FOR LASER & LED PRINTERS/COLOR COPIERS

## FOREVER LASER-DARK (NO-CUT) LowTemp



### DESCRIPTION

**FOREVER Laser-Dark (No-Cut) LowTemp** is a 2-Paper-System, which allows you to achieve amazingly brilliant colors and the best washing results. Everything without Cutting & Weeding! After you print your design on the A-Foil, you press it together with the B-Paper LowTemp. After separation of the two media, you will have a white cover on the image through the B-Paper LowTemp coating, which does not only increases the opacity on dark fabrics, but also contributes to its

washing resistance. Through the previous step, the design is already weeded and is ready for transferring. The great advantage of this system is that there is no background on the garment.

Just the areas with toner will be transferred. The results can be compared with Screen Printing, only cheaper, faster and more efficient! *By using normal Laser printers, your color range is limited to a minimum toner value of 80%.*

### A-FOIL FINISHING:

On the A-Foil you print your design. The special coating on this foil saves toner and leads to a high wash fastness, even at low temperature (150-160°C/300-320°F). **Because the A-Foil is transparent, the design can be positioned exactly.**

### B-PAPER LowTemp:

The B-Paper LowTemp was developed specifically for the A-Foil. It is finely tuned to ensure the transfer process is as fast as possible. Due to the special coating on the B-Paper LowTemp, the adhesive formula activates even at lower temperatures (100°C/210°F), which makes it possible to print onto a lot of different textiles and surfaces.

### APPLICATION

The A-Foil is processed on cotton at a temperature between 150-160°C/300-320°F. Due to the heat storing capacity of the A-Foil, the separation of A&B Media is very easy. Both steps - pressing the A&B Media and transferring onto the garment - can be done at the same temperature. To protect the material and to avoid

a color migration, polyester T-Shirts are pressed at lower temperatures of 125-135°C/255-275°F. Transfer temperatures can vary between 100-200°C/210-390°F for different materials depending on their composition and heat compatibility (see below).

### CHARACTERISTICS

- No Cutting, No Weeding
- Soft Touch
- High Washability
- Perfect Color Reproduction

### PRINTABLE MATERIALS

Cotton, Polyester, Nylon, Mixed Fabrics, Silk, Leather, Jeans, Paper, Book Covers, Wood, Metal, etc.

### WEIGHT & SIZES

- 136 g/m<sup>2</sup>
- DIN A3, DIN A4R, A4XL



Laser-Dark (No-Cut) LowTemp

### ITEM NUMBER

- A-Foil FINISHING DIN A4: **95 000 950 29**
- A-Foil FINISHING DIN A4XL: **95 000 950 42**
- A-Foil FINISHING DIN A3: **95 000 950 30**
- A-Foil FINISHING DIN A3XL: **95 000 950 84**

- B-Paper LowTemp DIN A4: **95 000 950 21**
- B-Paper LowTemp DIN A4XL: **95 000 950 38**
- B-Paper LowTemp DIN A3: **95 000 950 20**
- B-Paper LowTemp DIN A3XL: **95 000 950 94**



## FOREVER LASER-DARK (NO-CUT) LowTemp

### FINISHING WITH HOT STAMPING FOILS AND TRANSFER FLOCK

Until now, the finishing of textiles with metallic foils and flock fibers could only be achieved with a standard flex or flock material and was limited in the options. Only large logos and lettering could be plotted and transferred. **FOREVER Laser Dark (No-Cut) LowTemp** transfer can easily be metallized or flocked, with the advantage that even the finest details can be transferred.

In the first step, a single color design is transferred with the A-Foil FINISHING onto the fabric. In an additional step, the design can be metallized or flocked with a Hot Stamping Foil or a flock transfer sheet. With a choice of 51 different hot stamping foils and 15 flock colors, detailed or even rasterized designs can be easily decorated.

**The typical limitations of heat transfer process with Flex & Flock are now a thing of the past!**



15 DIFFERENT COLORS

### FINISHING WITH TRANSFER FLOCK SHEETS

After choosing the Flock color which you would like to transfer on to the garment, print your design onto the A-Foil using the same color. Then, press together with the B-Paper LowTemp at 150-160°C/300-320°F. Separate the A-Foil from the B-Paper once the press opens. Then cut around the A-Foil to remove leftover B-Paper. Next, transfer your design to the garment using low pressure and a short application time. In the last step, the finishing of the flock sheet, you should press at 200°C/390°F, with a long application time and high pressure. This is to achieve a perfect transfer result and a high wash resistance. If you would like to decorate surfaces which do not require wash resistance, you can lower the application temperature as low as 121°C/250°F. The flock fibers will only be attached to the design, so **no cutting** and **no weeding** is required.

### FINISHING WITH HOT STAMPING FOILS

Print your design using composite black onto the A-Foil, then press together with the B-Paper LowTemp at 150-160°C/300-320°F. Next, the prepared transfer will be pressed at the same temperature onto the fabric or other surfaces. In the last step, press the Hot Stamping Foil onto your design. The foil sticks only on your design and not on the fabric!

### COLOR METALLIZING WITH HOT STAMPING FOILS

With this technique FOREVER has raised the bar in digital transfer technology. The process is easy, but requires one more step. A second printout will be positioned and pressed in exactly the same position as your metallized design. Guaranteed to impress!

Laser-Dark (No-Cut)  
LowTemp  
Hot Stamping Foil  
Finishing Application

THE ULTIMATE FLEX/VINYL ALTERNATIVE

# FLEX-SOFT (NO-CUT)



PRINT BLACK & GET...  
**WHITE, NEON,  
METALLIC  
& STANDARD COLORS**

## ADVANTAGES:

- No Cutting & No Weeding
- Low Pressing Temperature from 100-145°C/210-290°F
- Printing on nearly every Material (Cotton, Mixed Fabric, Polyester, Nylon, Polypropylene, Paper, Wood, etc.)
- For Black & White, CMYK, CMYW Laser/LED Printers
- High Wash Resistance up to 40°C/105°F
- Fine Details & Complex Designs easily transferable
- Enormous Time Saver
- Unbelievable Design Possibilities (Vintage, Used Look, Fashion, Vector)
- Available in 8.5 x 11 inch, 11 x 17 inch, DIN A4, DIN A3



**MORE INFORMATION CAN BE FOUND  
IN THE FLEX-SOFT (NO-CUT) BROCHURE**





## FOREVER LASER-DARK



### DESCRIPTION

White opaque transfer paper for printing onto dark colored textiles, leather, denim, etc.

### PRINTABLE MATERIALS

Cotton, leather, denim, etc.

### CHARACTERISTICS

- Sharp contours and image quality
- High wash fastness when printing on machines **with silicone oil fusing** (60°C)

### WEIGHT & SIZES

220 g/m<sup>2</sup>  
DIN A4, DIN A3  
8.5 x 11 inches, 11 x 17 inches



#### ITEM NUMBER

DIN A4: **95 000 959 56**

8.5 x 11 inch:

**95 000 303 12**

DIN A3: **95 000 959 55**

11 x 17 inch:

**95 000 303 11**

## FOREVER LASER-DARK NEW GENERATION



### DESCRIPTION

White opaque transfer paper for printing onto dark colored textiles. This transfer paper has been developed especially for machines without silicone oil fusing for a better wash fastness.

### PRINTABLE MATERIALS

Cotton, leather, denim, etc.

### CHARACTERISTICS

- Sharp contours and image quality
- High wash fastness up to 60°C

### WEIGHT & SIZES

220 g/m<sup>2</sup>  
DIN A4, DIN A3  
8.5 x 11 in., 11 x 17 in.



#### ITEM NUMBER

DIN A4: **95 000 959 72**

8.5 x 11 inch:

**95 000 959 75**

DIN A3: **95 000 959 71**

11 x 17 inch:

**95 000 959 73**

## FOREVER WATERSLIDE (HT)



### DESCRIPTION

Paper for cold water slide transfer onto ceramic, glass, candles, etc.

### PRINTABLE MATERIALS

Ceramic, glass, candles and cardboards

### CHARACTERISTICS

- Cold transfer

### WEIGHT & SIZES

130 g/m<sup>2</sup>  
DIN A4, DIN A3  
8.5 x 11 in., 11 x 17 in.



#### ITEM NUMBER

DIN A4: **95 000 500 04**

8.5 x 11 inch:

**95 000 500 05**

DIN A3: **95 000 500 03**

11 x 17 inch:

**95 000 500 06**



# DIGITAL TRANSFER MEDIA FOR LASER & LED PRINTERS/COLOR COPIERS

## FOREVER MULTI-TRANS



### DESCRIPTION

Self-Weeding 1-Paper-System for Hard Surfaces.



### PRINTABLE MATERIALS

Mugs, plates, beer steins, magnetic vinyls, wood, place mats and more...



### CHARACTERISTICS

- Transfer paper for hard surfaces

### SIZES

DIN A4, DIN A3, 8.5 x 11 in., 11 x 17 in.



### ITEM NUMBER

DIN A4: **95 000 300 03**

DIN A3: **95 000 300 00**

8.5 x 11 inch: **95 000 970 14**

11 x 17 inch: **95 000 971 00**

## FOREVER MULTI-TRANS METALLIC



### DESCRIPTION

1-Paper System for printing Metallic colors plus White onto hard surfaces.



### PRINTABLE MATERIALS

Ceramic, Glass, Metal, Mirrors, Mugs & more

### CHARACTERISTICS

- Transfer paper for hard surfaces

### SIZES

DIN A4, DIN A3, 8.5 x 11 in., 11 x 17 in.



### ITEM NUMBER

**GOLD:** DIN A4: **95 000 971 70**

DIN A3: **95 000 971 71**

8.5 x 11 inch: **95 000 971 72**

11 x 17 inch: **95 000 971 73**

**SILVER:** DIN A4: **95 000 971 80**

DIN A3: **95 000 971 81**

8.5 x 11 inch: **95 000 971 82**

11 x 17 inch: **95 000 971 83**

**WHITE:** DIN A4: **95 000 971 65**

DIN A3: **95 000 971 66**

8.5 x 11 inch: **95 000 971 67**

11 x 17 inch: **95 000 971 68**

## FOREVER MULTI-TRANS SELECT



### DESCRIPTION

1-Paper System for printing Gold & Silver onto Wood & Paper Products.



### PRINTABLE MATERIALS

Wood & Paper products

### CHARACTERISTICS

- Cold transfer

### WEIGHT & SIZES

DIN A4, DIN A3, 8.5 x 11 in., 11 x 17 in.



### ITEM NUMBER

**GOLD:** DIN A4: **95 000 971 85**

DIN A3: **95 000 971 86**

8.5 x 11 inch: **95 000 971 87**

11 x 17 inch: **95 000 971 88**

**SILVER:** DIN A4: **95 000 971 90**

DIN A3: **95 000 971 91**

8.5 x 11 inch: **95 000 971 92**

11 x 17 inch: **95 000 971 93**

# CONSUMABLES & ACCESSORIES USEFUL EQUIPMENT FOR LASER APPLICATIONS



ITEM NUMBER: 90 000 000 10  
**Digital Thermometer**  
for FOREVER Multi-Trans applications



ITEM NUMBER: 95 020 000 00  
**Glossy Finish**  
Silicone paper for a glossy finish and/or to fix the transfer for higher wash resistance.



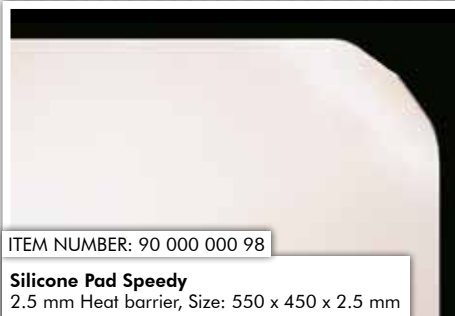
ITEM NUMBER: 95 020 000 13  
**Matt Finish Economy**  
For a matt finish and/or to fix the transfer for higher wash resistance.



ITEM NUMBER: 90 000 400 00  
**Fleece**  
Protects white fabrics against yellowing during heat application



ITEM NUMBER: 95 002 100 00  
**Application-Tape Laser**  
Medium-Tack Application Tape



ITEM NUMBER: 90 000 000 98  
**Silicone Pad Speedy**  
2.5 mm Heat barrier, Size: 550 x 450 x 2.5 mm



ITEM NUMBER: 90 000 000 99  
**Silicone Pad Universal**  
5 mm Heat barrier, Size: 550 x 450 x 5 mm



**Hot Stamping Foils**  
For Laser-Dark (No-Cut) LowTemp Available in 51 colors.



**Flock Transfer Sheets**  
For Laser-Dark (No-Cut) LowTemp Available in 15 colors



ITEM NUMBER: 87 000 725 00  
**HSF Swatchbook**  
Large sample size sheets of all 51 Hot Stamping Foils.



ITEM NUMBER: 90 000 010 00  
**Thermo Tape**  
Heat resistant tape for the fixation of transfer paper for mugs & garments.



**Standard Mug Laser**  
Polyester-coated for laser printing, Height: 95 mm, Ø 80 mm



ITEM NUMBER: 90 000 000 54  
**Metal Plates**  
Metal Plates, polymercoated, available in different colors, Size: 305 mm x 610 mm  
Colors: White, Champagne matt, Champagne shiny, Copper, Silver grained, Silver satin, Silver mirrored, Gold grained



ITEM NUMBER: 90 000 011 14  
**Thermo Mug, black**  
Height: 95 mm, Ø 80 mm



**Industry Leaders**

FOREVER is the world's leading heat transfer manufacturing company that has been producing transfer media for the digital printing industry since the early 90's. We focus on delivering innovative and high-quality solutions for all kinds of different digital printers and ink systems.

**Professionals choose FOREVER!**

Our products are used in over 100 countries, from small retailers to large industrial manufacturers.

**Our Strengths**

- Contract Coating
- Special Know-How in Multi-Layer Coatings
- Development of Customer Specific Coatings
- Manufacturer of Digitally Printable Media for Desktop, Large Format and Industrial Printers
- Converting Master Rolls to Sheets or to Small Rolls
- OEM-Packaging

**WORLD'S LEADING MANUFACTURER OF  
DIGITAL TRANSFER MEDIA FOR**



WHITE TONER  
PRINTER



LASER  
PRINTER



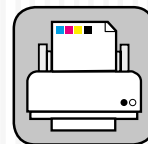
SUBLIMATION  
PRINTER



SOLVENT  
PRINTER



PLOTTER/  
CUTTER



INK-JET  
PRINTER



HP  
INDIGO

