

Transfer Instructions for printing:  
**FOREVER Waterslide HT**  
 for application onto colored Candles, Ceramic & Glass

**1 & 2-PAPER-SYSTEM**  
 FOR LED-PRINTERS WITH & WITHOUT WHITE TONER



**PRINT SETTINGS:** CMYW PRINTERS  
 • **Paper Setting:** Labels 1  
 • **Paper Feeding:** Multi-Purpose Tray  
 • **Image Mode:** Mirrored



**PRINT SETTINGS:** CMYK PRINTERS  
 • **Paper Setting:** Labels 1  
 • **Paper Feeding:** Multi-Purpose Tray  
 • **Image Mode:** NOT Mirrored



**HEAT PRESS SETTINGS:**

	<b>AUTOMATIC HEAT PRESSE</b>	<b>MANUAL HEAT PRESSE</b>
PRESSURE	<b>2 bar/29 psi</b>	<b>medium</b>
TEMPERATURE	<b>180°C/352°F</b>	<b>180°C/352°F</b>
TIME	<b>15-20 seconds</b>	<b>15-20 seconds</b>

 **2-PAPER SYSTEM**



**TRANSFER APPLICATION:** CMYW PRINTERS

- **Pre-Heat** your Press until the lower plate is **HOT**.
- **Print** the picture in mirror image onto the **FOREVER Laser-Dark (No-Cut) A-Paper**.
- **Place** the Waterslide paper on top of the lower plate and **place** the A-Paper on the top of the Waterslide paper.
- **Cover** with a sheet of **Matt Finishing Economy**.
- **Press** together at **180°C/352°F with 2 bar/29 psi** (medium pressure) for **15 - 20 seconds**.
- **Separate** the Waterslide paper from the A-Paper after it is **ABSOLUTELY COLD**.
- **Cut** around the transfer as exactly as possible.
- **Place** the transfer in water for **30 seconds** (The paper will roll up).
- **Rub** it carefully between the fingers in order to remove the carrier tape.
- **Position** the transfer onto the application and **remove** any air bubbles (Use your fingers or a Squeegee).
- **Remove** leftover water before allowing it to dry for **3 hours**.

 **1-PAPER SYSTEM**



**TRANSFER APPLICATION:** CMYK PRINTERS

- **Print** the unmirrored picture onto the glossy side of the **Waterslide HT** paper.
- **Cut** around the picture as exactly as possible.
- **Place** the transfer in water for **30 seconds** (The paper will roll up).
- **Rub** it carefully between the fingers in order to remove the carrier tape.
- **Position** the transfer onto the application and remove any air bubbles (Use your fingers or a Squeegee).
- **Remove** leftover water before allowing it to dry for **3 hours**.