

Transfer Instruction for:  
**FOREVER Solvent-Flock**  
 for COTTON & POLYESTER



**PRINT SETTINGS:**

- Only for use in Ink-Jet Printers with Solvent- or Eco-Solvent Inks!



**TRANSFER SETTINGS:**

	COTTON	POLYESTER
PRESSURE	medium	medium
TEMPERATURE	150-180°C (302-356°F)	150°C (302°F)
TIME	10-20 Seconds	30 Seconds



**TRANSFER APPLICATION:**

- **Print** the design and cut the outlines with a hybridplotter.
- **If** you have a design with letters or numbers, please use the **application tape Flock**.
- **First press** the T-shirt during 5 seconds and then place your design on the t-shirt.
- Press it according the table above and then peel of the transfer paper



**WASHING:**

- **Up to 60°C (warm wash cycle).**
- **Turn the textile inside out!**

**SIZES - ROLLS:**

- Width = 50cm Lenght: 5m, 10m, 25m or 50m



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

**Important advice for double-sided printing on textiles:**

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applicated design from the other side will be pressed out again.