

Transfer Instructions for:  
**FOREVER Flex & Flex Nylon**  
 for DIFFERENT TEXTILES



**TRANSFER SETTINGS:**

TEXTILIES	TEMPERATURE	TIME	PRESSURE
<b>COTTON</b>	155°C (311°F)	15 Sec.	3 - 4 bar (Medium)
<b>COTTON/ POLYESTER</b> (Mixture)	155°C (311°F)	15 Sec.	3 - 4 bar (Medium)
<b>POLYESTER/ ACRYL</b> (Mixture)	155°C (311°F)	15 Sec.	3 - 4 bar (Medium)
<b>POLYESTER</b> (Colored)	155°C (311°F)	15 Sec.	3 - 4 bar (Medium)

**NOT SUITED FOR:** TREATED AND DYE SUBLIMATION FABRICS.



**TRANSFER APPLICATION (FOREVER FLEX):**

- The **polyester** protection film can be removed hot or cold.
- **Afterwards** it is recommend to press the material again for another 2 seconds.

**TRANSFER APPLICATION (FOREVER FLEX NYLON):**

- **Cut out** the image or the text with a plotter/cutter (**mirror image**).
- **Weed** the design.
- **First** press the T-shirt during 3 seconds and place your motive onto the garment.
- **Press** using the medium pressure setting at **150-160°C (302-320°F)** for 30-50 seconds.
- **Remove** the backing paper immediately and press again for 3 seconds.



**WASHING:**

- **Up to 60°C** with fine detergent washable. Textile before the laundry on left turn.

**SIZES - SIZE OF ROLLS:**

- Width: 50cm                      Lenght: 5m, 10m, 25m or 50m



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

**Important advice for double-sided printing on textiles:**

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applicated design from the other side will be pressed out again.